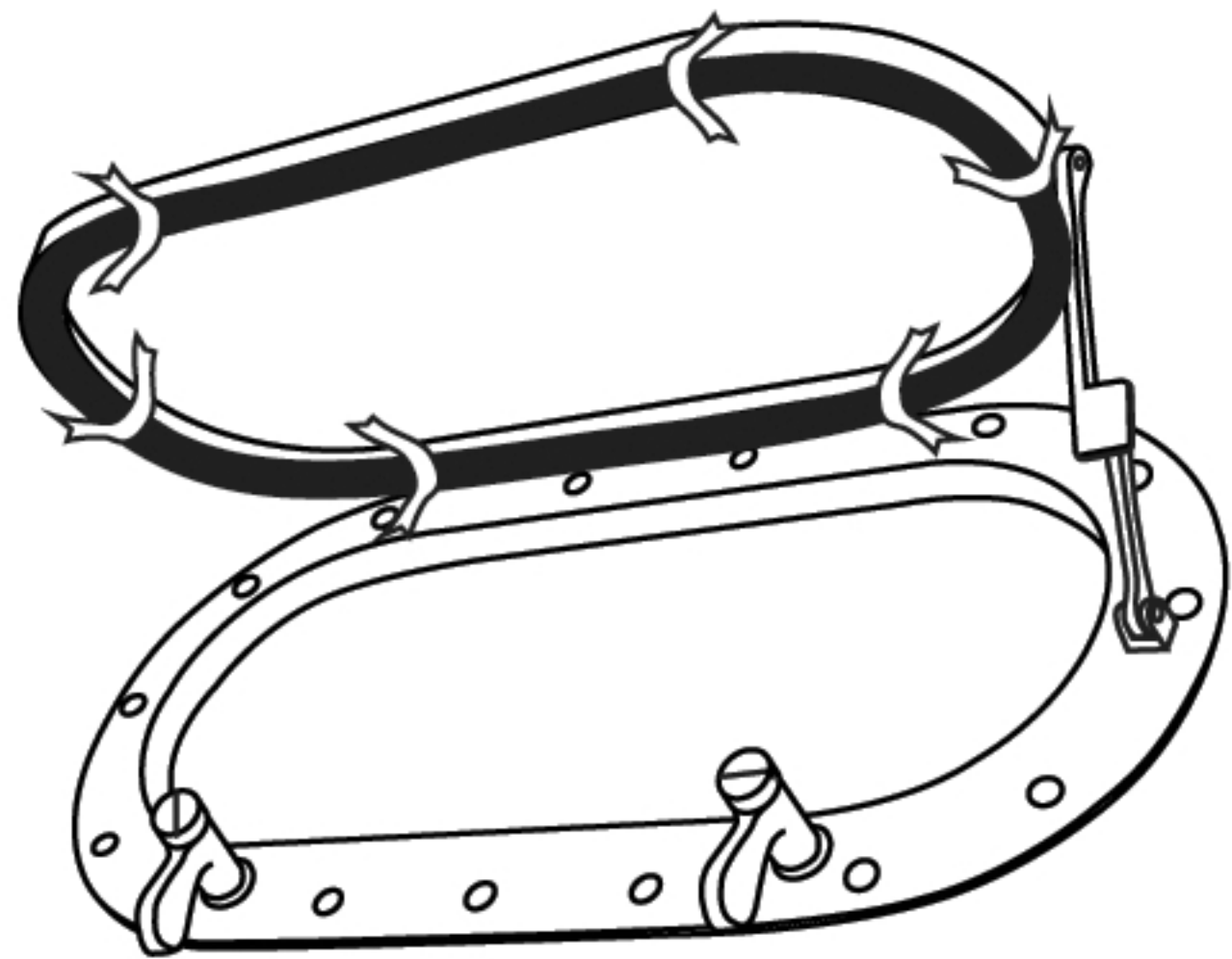
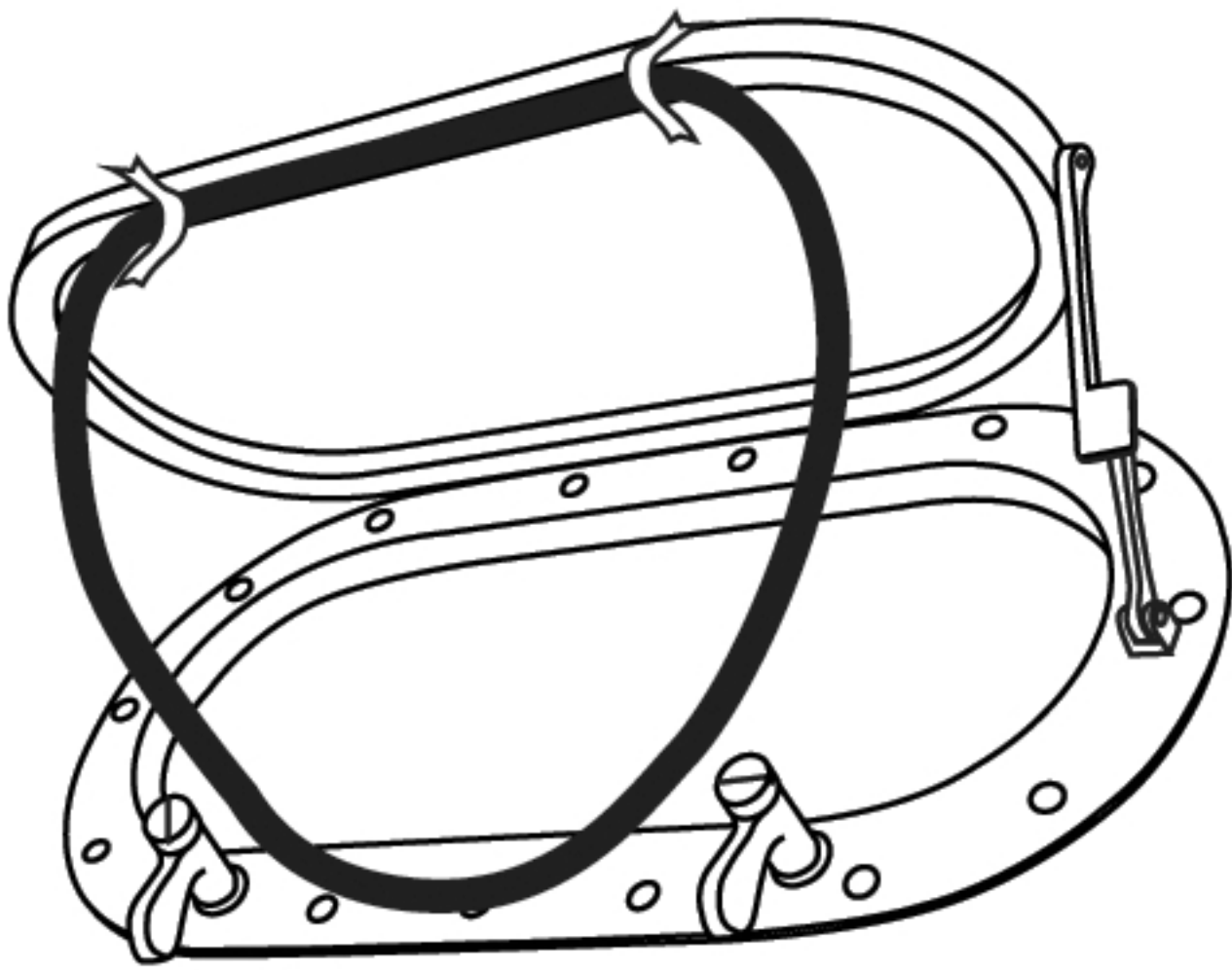
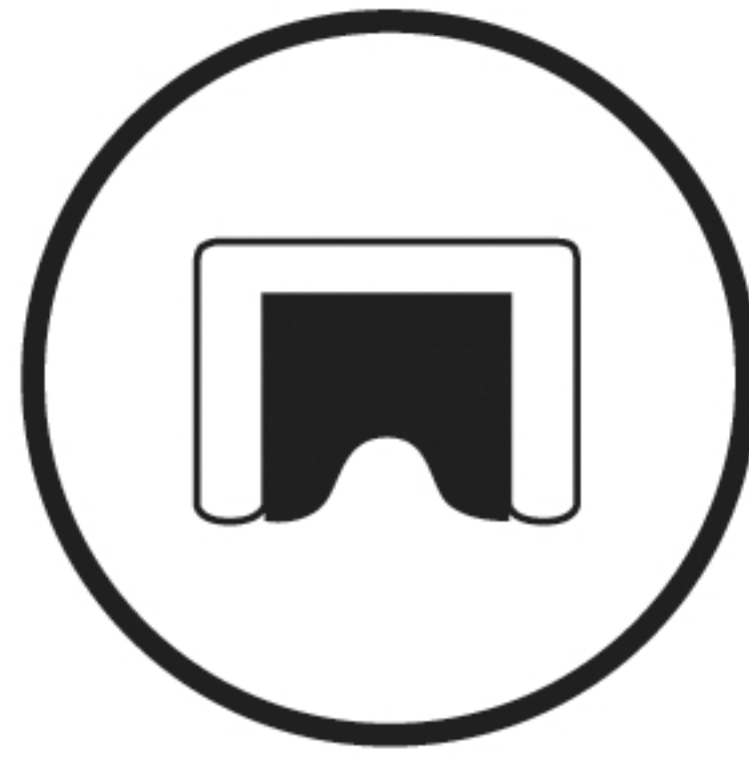


Portlight Gasket Installation



Gasket groove installed into channel to provide better compression



Clean portlight channel by scraping with a narrow scraper or screw driver, then wire brush to remove old gasket and adhesive. Use a marine grade urethane adhesive/sealant and apply a single bead into metal channel. Use tape to hold new gasket in place while adhesive cures. Close portlight and adjust hold down dogs for a tight seal. Inspect to make sure that gasket is centered in channel.